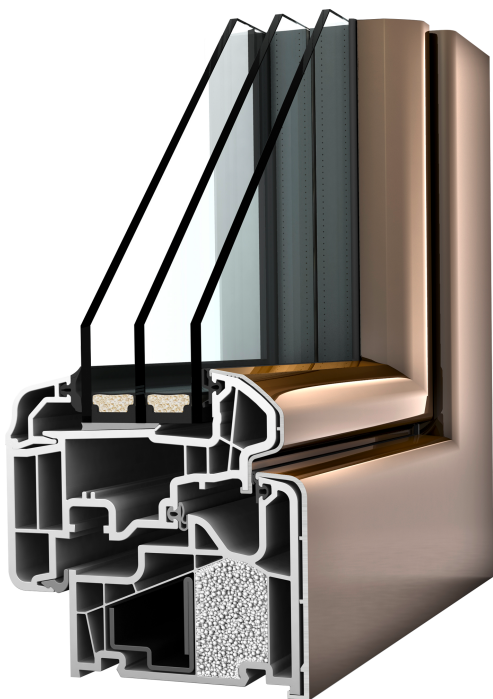




KF 410 UPVC-ALUMINIUM-WINDOW



CHARACTERISTICS



Thermal insulation (in $\text{W/m}^2\text{K}$)
 U_w up to 0,62



Sound reduction (in dB)
up to 34 - 47



Security
up to RC 2



Locking
fully concealed

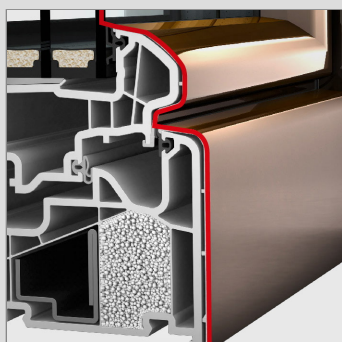
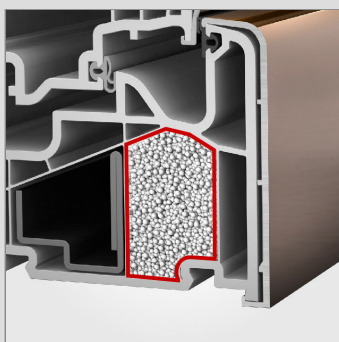
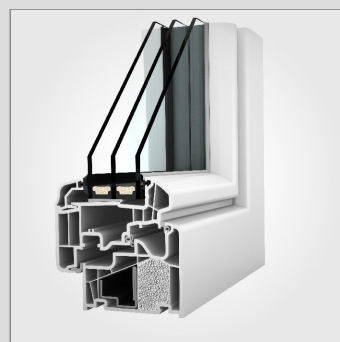


Installation Depth (in mm)
93

I-tec Glazing

I-tec Insulation

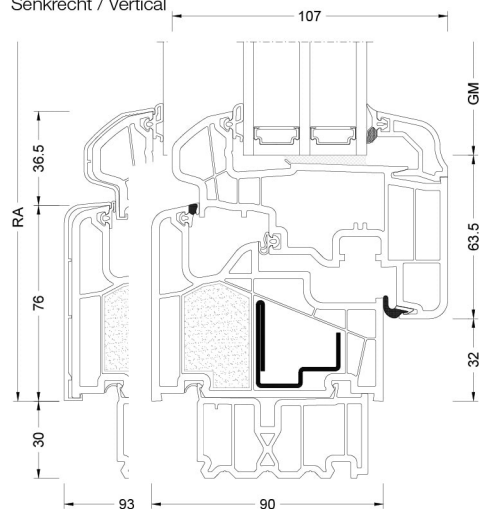
I-tec Decor



The profiled edges of the frame and sash create a classic and timeless elegance. The aluminium cladding on the outside can be designed in many colours. I-tec Insulation reliably insulates the frame and significantly improves thermal insulation. The all-round bonding of the glass pane also makes the window stable and secure. The new I-tec Decor digital printing technology enables a wide range of design options on the inside. Also available as a uPVC only window.

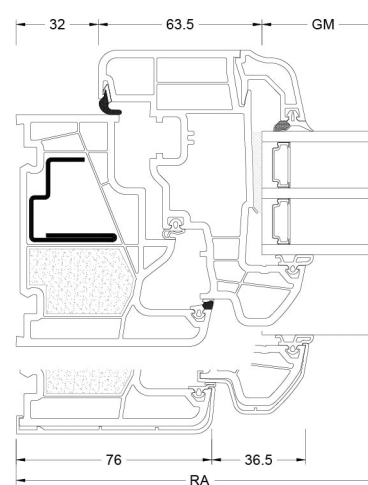
**Cuts**

Senkrecht / Vertical



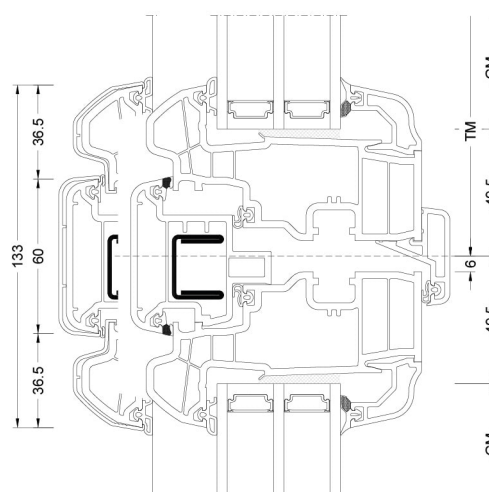
BM Bestellmaß / Ordering size
 FM G Flügelmaß Gehflügel / Sash size master sash
 FM S Flügelmaß Stehflügel / Sash size slave sash
 FOK Fußbodenoberkante / Finished floor level

Waagrecht / Horizontal



GM Glasmaß / Glass size
 RA Rahmenaußenmaß / Outside frame size
 TM Teilungsmaß / Division size

Stulp / Flying mullion



**Values**

Glass Build Up	GC	Coating	AH	U _g	g	U _f	Psi	U _w	R _w	C	Ctr	Certificate - Thermal Performance	Certificate - Sound
4b/18Ar/4/18Ar/b4	3N2	Low-Carbon iplus	Iso Alu	0,5 0,5	53 53	0,92 0,92	0,033 0,073	0,71 0,81	34 34	-2 -2	-6 -6	✓ ✓	✓ ✓
6b/18Ar/4/16Ar/b4	33U	Low-Carbon iplus	Iso Alu	0,5 0,5	52 52	0,92 0,92	0,033 0,073	0,71 0,81	40 40	-2 -2	-6 -6	✓ ✓	✓ ✓
4b/16Ar/4/15Ar/ b44.2(VSG-S)	34N	Low-Carbon iplus	Iso Alu	0,6 0,6	52 52	0,92 0,92	0,033 0,073	0,78 0,88	42 42	-3 -3	-8 -8	✓ ✓	✓ ✓
6b/15Ar/4/14Ar/ b44.2(VSG-S)	34P	Low-Carbon iplus	Iso Alu	0,6 0,6	51 51	0,92 0,92	0,033 0,073	0,78 0,88	43 43	-2 -2	-6 -6	✓ ✓	✓ ✓
44b.2(VSG-S)/18Ar/4/16Ar/ b44.2(VSG-S)	3ND	Low-Carbon iplus	Iso Alu	0,5 0,5	47 47	0,92 0,92	0,033 0,073	0,71 0,81	47 47	-1 -1	-4 -4	✓ ✓	✓ ✓
44b.2(VSG-S)/15Ar/4/12Ar/b44.2(VSG-S)	3FH	Low-Carbon iplus	Iso Alu	0,6 0,6	47 47	0,92 0,92	0,033 0,073	0,78 0,88	45 45	-1 -1	-5 -5	✓ ✓	✓ ✓

Without Foam insert

Glass Build Up	GC	Coating	AH	U _g	g	U _f	Psi	U _w	R _w	C	Ctr	Certificate - Thermal Performance	Certificate - Sound
4b/18Ar/4/18Ar/b4	3N2	Low-Carbon iplus	Iso Alu	0,5 0,5	53 53	1,1 1,1	0,033 0,073	0,77 0,87	34 34	-2 -2	-6 -6	✓ ✓	× ×
6b/18Ar/4/16Ar/b4	33U	Low-Carbon iplus	Iso Alu	0,5 0,5	52 52	1,1 1,1	0,033 0,073	0,77 0,87	40 40	-2 -2	-6 -6	✓ ✓	× ×
4b/16Ar/4/15Ar/ b44.2(VSG-S)	34N	Low-Carbon iplus	Iso Alu	0,6 0,6	52 52	1,1 1,1	0,033 0,073	0,84 0,93	42 42	-3 -3	-8 -8	✓ ✓	× ×
6b/15Ar/4/14Ar/b44.2(VSG-S)	34P	Low-Carbon iplus	Iso Alu	0,6 0,6	51 51	1,1 1,1	0,033 0,073	0,84 0,93	43 43	-2 -2	-6 -6	✓ ✓	× ×
44b.2(VSG-S)/18Ar/4/16Ar/ b44.2(VSG-S)	3ND	Low-Carbon iplus	Iso Alu	0,5 0,5	47 47	1,1 1,1	0,033 0,073	0,77 0,87	47 47	-1 -1	-4 -4	✓ ✓	× ×
44b.2(VSG-S)/15Ar/4/12Ar/b44.2(VSG-S)	3FH	Low-Carbon iplus	Iso Alu	0,6 0,6	47 47	1,1 1,1	0,033 0,073	0,84 0,93	45 45	-1 -1	-5 -5	✓ ✓	✓ ✓

Insulating Foam Corner

Glass Build Up	GC	Coating	AH	U _g	g	U _f	Psi	U _w	R _w	C	Ctr	Certificate - Thermal Performance	Certificate - Sound
4b/18Ar/4/18Ar/b4	3N2	Low-Carbon iplus	Iso Alu	0,5 0,5	53 53	0,85 0,85	0,033 0,073	0,69 0,79	34 34	-2 -2	-6 -6	✓ ✓	× ×
6b/18Ar/4/16Ar/b4	33U	Low-Carbon iplus	Iso Alu	0,5 0,5	52 52	0,85 0,85	0,033 0,073	0,69 0,79	40 40	-2 -2	-6 -6	✓ ✓	× ×
4b/16Ar/4/15Ar/ b44.2(VSG-S)	34N	Low-Carbon iplus	Iso Alu	0,6 0,6	52 52	0,85 0,85	0,033 0,073	0,76 0,86	42 42	-3 -3	-8 -8	✓ ✓	× ×
6b/15Ar/4/14Ar/b44.2(VSG-S)	34P	Low-Carbon iplus	Iso Alu	0,6 0,6	51 51	0,85 0,85	0,033 0,073	0,76 0,86	43 43	-2 -2	-6 -6	✓ ✓	× ×
44b.2(VSG-S)/18Ar/4/16Ar/b44.2(VSG-S)	3ND	Low-Carbon iplus	Iso Alu	0,5 0,5	47 47	0,85 0,85	0,033 0,073	0,69 0,79	47 47	-1 -1	-4 -4	✓ ✓	× ×



Glass Build Up	GC	Coating	AH	U _g	g	U _f	Psi	U _w	R _w	C	Ctr	Certificate - Thermal Performance	Certificate - Sound
44b.2(VSG-S)/15Ar/4/12Ar/b44.2(VSG-S)	3FH	Low-Carbon iplus	Iso Alu	0,6 0,6	47 47	0,85 0,85	0,033 0,073	0,76 0,86	45 45	-1 -1	-5 -5	✓ ✓	✓ ✓

Internorm takes responsibility for the environment and climate

Internorm's use of low-carbon iplus glass saves 10,000 t of CO₂ eq annually

Glass is an fundamental component in window production. As Europe's leading window brand, we take our responsibility seriously, and incorporate low-carbon iplus insulating glazing in our product range as standard.

In order to reduce greenhouse gas emissions, we analysed the entire low-carbon float glass production chain. This included activities before, during and after the actual manufacturing process, right through to delivery to the customer.

The result is a 4 mm thick, low-carbon float glass with a reduced carbon footprint of 5.5 kg CO₂ eq/m² that delivers emission savings of over 45%.

What turns low-carbon iplus glass into thermally insulated glass?

- Use of low-emission raw materials
- Use of highly efficient melting furnaces including electric boosting
- At least 50% recycled content, to conserve valuable raw materials
- Utilisation of renewable energies
- Optimised transport throughout the entire supply chain